

# MASS-STREAM™

Digital Mass Flow Meters and Controllers for Gases



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# M+W Instruments™ . Your specialists for inline measurement

## WORTH KNOWING

M+W Instruments™ was founded in 1988 and has always specialised in thermal mass flow meters and controllers for gases. Based on our long-lasting experience with the previous and well-established model series D-62xx our new series D-63xx works on the basis of direct through-flow measurement following the constant temperature anemometer principle.

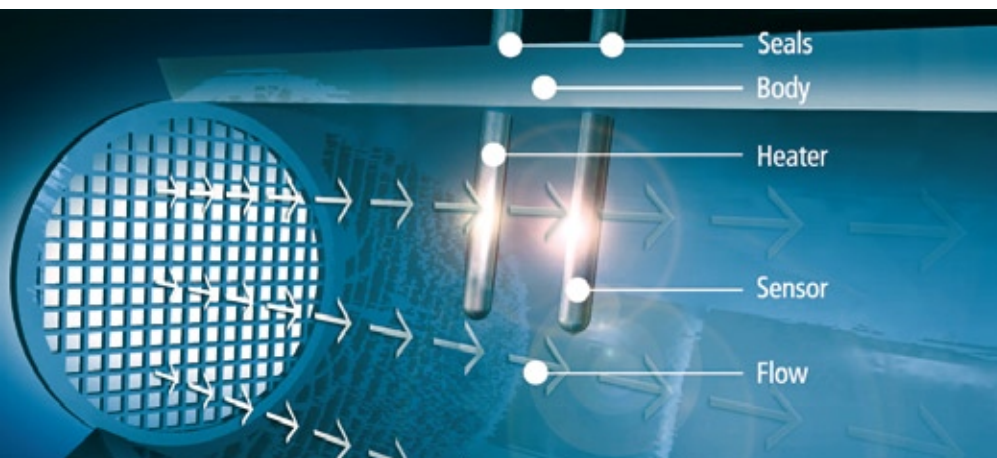
Having benefitted from continuous performance enhancements this through-

flow technique can now be applied to lower flow ranges previously only covered by our by-pass technique (series D-51xx).

Our instruments are suitable for use in the chemical and pharmaceutical industries, in mechanical engineering and semi-industrial applications, as well as in gas production, food and beverage industries. We are committed to a long lasting cooperation with our customers and of course we are also your competent contact for special solutions.

You benefit from our well-trained, highly motivated team and our culture of quality. Our standardised product range guarantees short delivery times.

Being a subsidiary of Bronkhorst High-Tech since 1997 we nowadays cooperate with more than 30 distributors worldwide. Please visit our website [www.mw-instruments.com](http://www.mw-instruments.com) for the contact data of your local distributor.

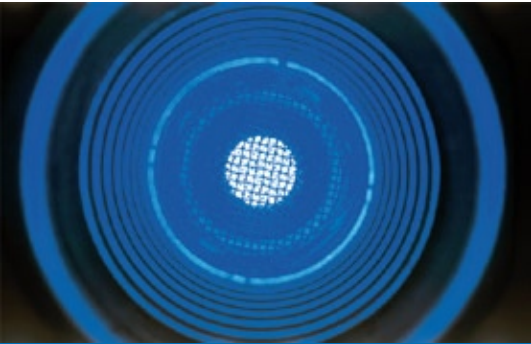


## PRINCIPLE OF THROUGH-FLOW MEASUREMENT

The mass flow meters and controllers consist of a metal body with a straight throughflow path. Two sensors are encased with stainless steel and protrude inside this bore; one is designed as a heater and the other one is designed as a temperature probe. A constant difference in temperature ( $\Delta T$ ) is created

between the two sensors. The heater energy required to maintain this  $\Delta T$  is dependent on the mass flow. The working principle is based on King's law of the ratio between the mass flow and the heater energy. That means the higher the flow, the more energy is required to maintain the chosen  $\Delta T$ .

# MASS-STREAM™ . Features and applications



## WORTH KNOWING

For the thermal mass flow measurement of gases the new MASS-STREAM™ D-63xx series now offers the proven direct inline measurement for an increased measuring range:

### Smallest standard range

0.01...0.2 l/min (Air)

### Highest standard range

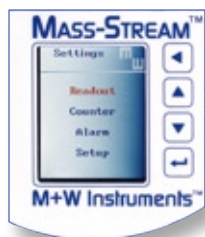
100...5,000 l/min (Air)

Within the above mentioned borders intermediate calibrations with a turn-down-ratio up to 1:100 are also possible.

In addition Bronkhorst High-Tech supplies instruments with smaller and higher flow ranges.

## FEATURES

- » Direct inline measurement principle
- » Usable for virtually every kind of gas or gas-mix
- » Mass flow measurement and control for a wide scope of applications
- » Digital pc-board with additional interfaces for Flow-Bus, DeviceNet™, Profibus-DP®, ModBus-RTU
- » Precise control mode and good response times
- » Compact and robust design
- » IP65 for full product range
- » Bodies available in aluminium and stainless steel (AISI 316) for corrosive gases
- » Sensor made of stainless steel
- » Less sensitive to dirt and humidity
- » No inlet pipe required
- » Measurement without moving parts
- » Modern multi-coloured TFT display
  - « IP65 compliant
  - « Operator buttons on the instrument
  - « Customised adjustable multi-functional display: actual flow, totaliser with memory and reset, alarm, setup and much more



## APPLICATIONS

- » Measurement and control technology
- » Analytical instruments
- » Biogas applications
- » Burner controls
- » Coating plants
- » Exhaust gas measurement
- » Gas consumption measurement
- » Gas monitoring systems
- » Mechanical engineering
- » N<sub>2</sub>/O<sub>2</sub>-generators
- » Paint-spray lines
- » and much more

**Mass flow meter (MFM) . D-63x0**

**Mass flow controller (MFC) . D-63x1, D-63x3**



## PRINCIPLE OF OPERATION

The digital MASS-STREAM™ mass flow meters and controllers are operated with a main-board with all functions for the flow measurement and control. The instruments can be supplied with commonly used digital or analogue input/output signals and when ordering a digital instrument please forward the required presettings. Along with the standard RS 232 interface the additional interfaces Profibus-DP®, DeviceNet™, Flow-Bus and ModBus-RTU are also available.

The digital MASS-STREAM™ model series is characterised by a high degree of signal integrity and, as an option, up to 8 calibration curves of different gases can be memorised in the instrument.

To provide adaptability and flexibility for a wide range of different process conditions our customers are offered the possibility to adjust,

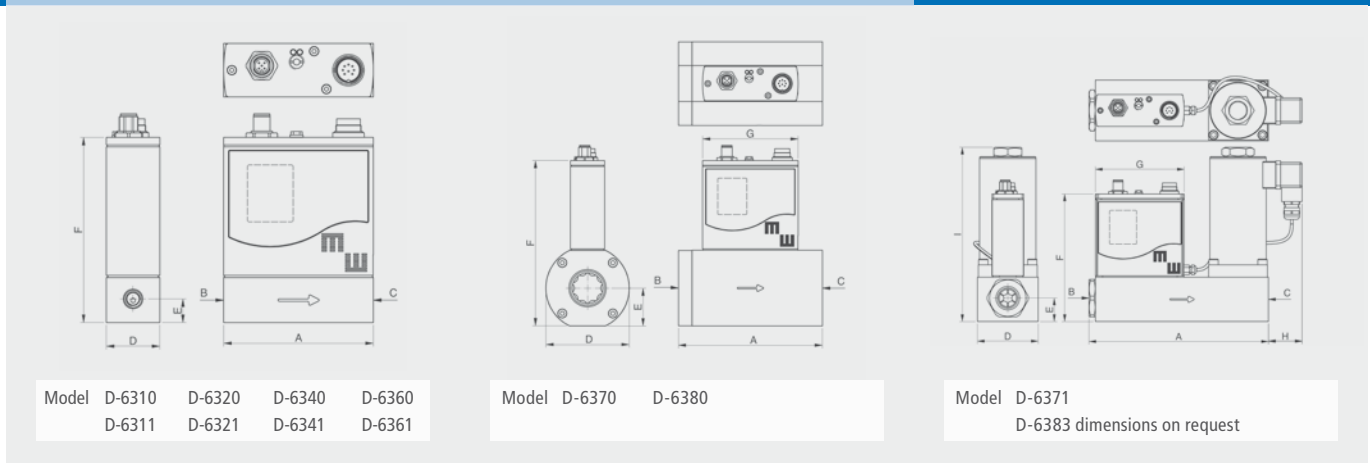
to optimise and to evaluate the parameters and control characteristics, even whilst on site. The referring software is a basic part of our scope of supply of digital mass flow meters and controllers, as well as the calibration certificate, the 8-pin DIN connector for the electrical connection and the software and documentation on CD.

The MASS-STREAM™ mass flow controllers are delivered as compact control units up to flows of 1,000 l/min Air-equivalent, with the modular constructed solenoid valve integrated onto the body. The following kv-values are available as a standard: 0.066; 0.17; 1.0.

In addition the control of higher gas flows is possible by using separate valves with the following kv-values: 2.8; 3.4; 4.4. (Further special valves and combinations on request.)

## DIMENSIONS M+W D-63xx SERIES (in mm)

Model	A	B	C	D	E	F	G	H	I
D-6310	95	G1/8"	G1/8"	34	15	117			
D-6320	95	G1/8"	G1/8"	34	15	117			
D-6340	95	G1/4"	G1/4"	34	15	114			
D-6360	95	G1/2"	G1/2"	34	16	122			
D-6370	117	G1/2"	G1/2"	58	25	136	95		
D-6380	143	G1"	G1"	83	37,5	164	95		
D-6311	95	G1/8"	G1/8"	34	15	117			
D-6321	95	G1/8"	G1/8"	34	15	117			
D-6341	95	G1/4"	G1/4"	34	15	114			
D-6361	110	G1/2"	G1/2"	34	16	122	95		
D-6371	185	G1/2"	G1/2"	65	25	136	95	36	186



## STANDARD MEASUREMENT RANGES

Mass flow meter Model	Flow ranges (Air) intermediate ranges are available
D - 6310 - H♦♦ - AA - ♦♦ - 22 - ♦ - S - D♦ - 23 -	0.01...0.2 l/min 0.02...2.0 l/min
D - 6320 - H♦♦ - AA - ♦♦ - 13 - ♦ - S - D♦ - 53 -	0.02...1.0 l/min 0.05...5.0 l/min
D - 6340 - H♦♦ - BB - ♦♦ - 53 - ♦ - S - D♦ - 54 -	0.1...5.0 l/min 0.5...50.0 l/min
D - 6360 - H♦♦ - CC - ♦♦ - 24 - ♦ - S - D♦ - 25 -	0.4...20.0 l/min 2.0...200 l/min
D - 6370 - H♦♦ - CC - ♦♦ - 15 - ♦ - S - D♦ - 16 -	2.0...100 l/min 10.0...1,000 l/min
D - 6380 - H♦♦ - DD - ♦♦ - 55 - ♦ - S - D♦ - 56 -	10.0...500 l/min 50.0...5,000 l/min

Mass flow controller Model	Flow ranges (Air) intermediate ranges are available
D - 6311 - F♦♦ - AA - ♦♦ - 22 - ♦ - S - D♦ - 23 -	0.01...0.2 l/min 0.04...2.0 l/min
D - 6321 - F♦♦ - AA - ♦♦ - 13 - ♦ - S - D♦ - 53 -	0.02...1.0 l/min 0.1...5.0 l/min
D - 6341 - F♦♦ - BB - ♦♦ - 53 - ♦ - S - D♦ - 54 -	0.1...5.0 l/min 1.0...50.0 l/min
D - 6361 - F♦♦ - CC - ♦♦ - 24 - ♦ - S - D♦ - 25 -	0.4...20.0 l/min 4.0...200 l/min
D - 6371 - F♦♦ - CC - ♦♦ - 15 - ♦ - S - D♦ - 16 -	2.0...100 l/min 20.0...1,000 l/min
D - 6383 - Z♦♦ - DD - ♦♦ - 55 - ♦ - S - D♦ - 56 -	10.0...500 l/min 100...5,000 l/min

Technical changes and alterations in construction are reserved.

# MASS-STREAM™ . Worth knowing

## CONVERSION FACTOR

MASS-STREAM™ mass flow meters and controllers are basically calibrated on air. If other gases or gas mixtures are used a conversion factor CF has to be applied. This factor is determined by applying a complex formula. For a number of commonly used gases you will find the value in the adjoining chart.

## CONVERSION FACTORS (In $\triangleq$ 1013 mbar and 0 °C air temperature)

– please refer to [www.fluidat.com](http://www.fluidat.com)

Gas	CF D-631x and D-632x	CF D-634x up to D-638x	Gas	CF D-631x and D-632x	CF D-634x up to D-638x
Air	1.00	1.00	CO <sub>2</sub>	0.86	1.15
Ar	1.50	2.02	HCl	1.12	1.54
CH <sub>4</sub>	0.77	0.62	N <sub>2</sub>	1.00	1.00
C <sub>2</sub> H <sub>2</sub>	0.66	0.69	NH <sub>3</sub>	0.82	0.75
C <sub>2</sub> H <sub>4</sub>	0.70	0.77	NO	1.00	1.01
C <sub>2</sub> H <sub>6</sub>	0.58	0.63	N <sub>2</sub> O	0.83	1.10
C <sub>3</sub> H <sub>8</sub>	0.43	0.53	O <sub>2</sub>	0.99	0.97
C <sub>4</sub> H <sub>10</sub>	0.32	0.42	Xe	1.96	6.10
CO	1.01	1.04	Other gases on request.		

Above mentioned values are only regarded as an indication. The exact conversion factors are significantly dependent on the process parameters, like media temperature and operating pressure, and on the physical characteristics of the gas. The best accuracy

can be obtained by calibrating the instrument under operating conditions. The conversion factor causes an additional error in the absolute accuracy. With a conversion factor >1 this error is 2 x CF (in % FS) and with a conversion factor <1 this error is 2 / CF (in % FS).

## FLOW PROFILE AND SENSITIVITY

In general mass flow measurement is very sensitive to variations of the shape of the flow profile. The MASS-STREAM™ instruments are designed for a consistent, fully developed flow profile in the metering section and they

are thus less sensitive to changes of the inlet piping conditions. In comparable instruments, which do not consist of such precautions for these effects of inlet piping conditions, some severe variations in the accuracy might occur.

## PRESSURE LOSS

The pressure drop over the instrument's D-63xx measurement chamber is almost comparable to a straight run of pipe of the same diameter and is thus almost negligible. However, to make the instruments more insensitive to upstream piping configurations, special mesh screens are required to condition the flow profile. These meshes create a certain pressure drop.

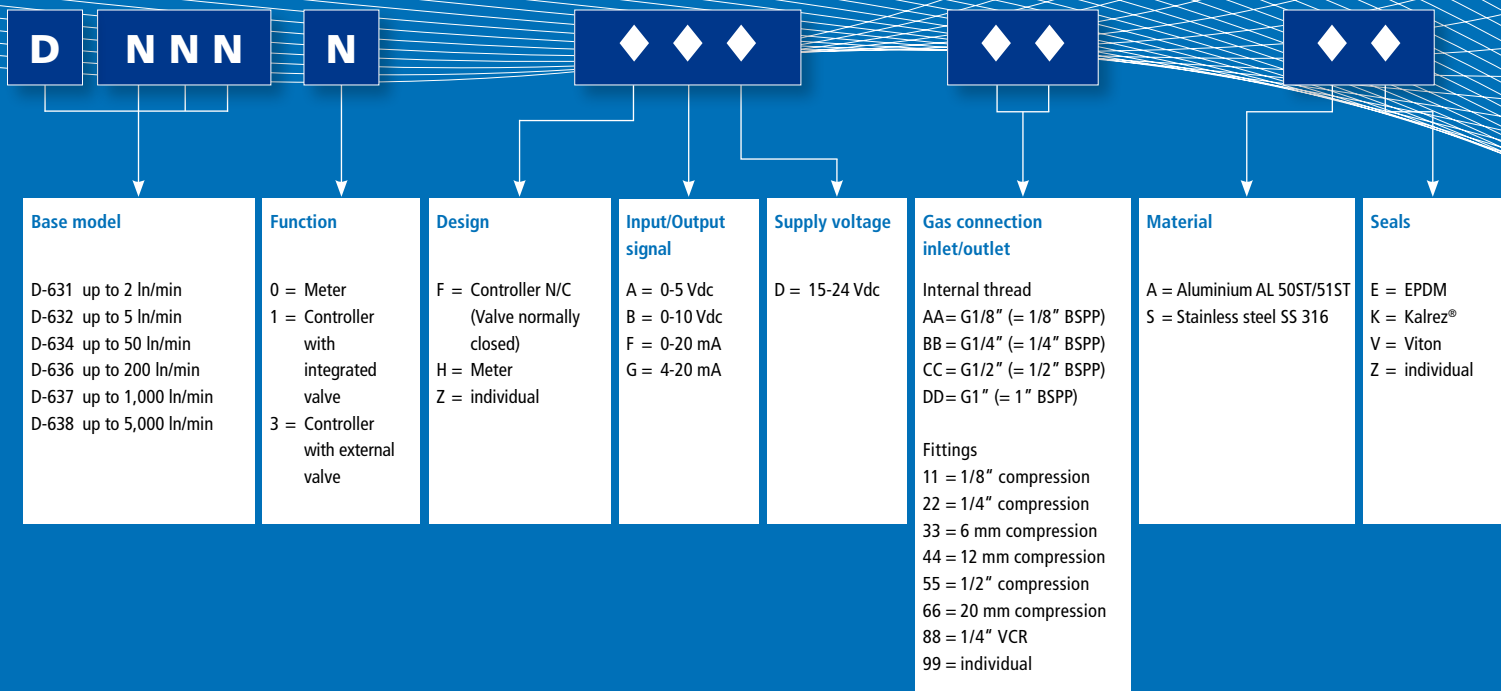
Also the often used compression type connections cause a significant additional pressure loss.

We recommend to install fittings with maximised internal diameter and offer the use of an inlet pipe as an option.





# Model number identification . MASS-STREAM™



## ENQUIRY AND ORDER INFORMATION

In order to supply the correct instrument for your application please forward the following data: type of gas, flow range, operating temperature and pressure (for controllers supply and back pressure), electrical connection, desired output signal, type of gas connections (fittings) and seals, analogue or digital presettings.

Based on this information the following calculations and checks will be carried out:

- » Conversion of the requested flow to the Air-equivalent flow (the requested flow is divided by the referred conversion factor).

## TECHNICAL SPECIFICATIONS

### Measurement system

Accuracy (based on calibration with Air at 5 bar (a) and T = 20 °C)	± 2 % FS including non-linearity* ± 1.5 % FS on request*
Repeatability	< ± 0.2 % FS
Pressure sensitivity	± 0.3 % / bar typical (Air)
Temperature sensitivity	± 0.2 % RD / °C (Air)
Attitude sensitivity	at 90° deviation from horizontal max. error 0,2 % at 1 bar typical N <sub>2</sub>
Control stability	< 0.2 % FS typical
Leak integrity	< 2 x 10 <sup>-8</sup> mbar l/s He
Response time sensor (98 %)	τ ≤ 2 seconds
Settling time (controller)	plus approx. 2 seconds
RFI (radio frequency interference)	according to CE

\* The calibration of instruments in the lower measurement range and for some gases could result in a reduced accuracy.

### Mechanical parts

Sensor	Stainless steel SS 316 (AISI 316L)
Instrument body	Aluminium AL 50ST/51ST (anodised) or stainless steel SS 316
Sieves and rings	Teflon or stainless steel SS 316
Protection	IP65 (with and without display)

### Operating limits

Measuring range (turn-down-ratio)	up to 1...100 % (1:100) for meters up to 1...50 % (1:50) for controllers
Type of gases	almost all gases, compatible with chosen materials
Temperature	0...50 °C
Pressure rating	0...10 bar (g) for instrument body in aluminium, 0...20 bar (g) for instrument body in stainless steel SS 316, 0...6 bar (g) for D-6361 mass flow controller
Warm-up time	30 minutes for optimum accuracy within 30 seconds for accuracy ± 4 % FS

**NN****S****D****Flow rate for air**

22	=	0.2 l/min
52	=	0.5 l/min
13	=	1 l/min
23	=	2 l/min
53	=	5 l/min
14	=	10 l/min
24	=	20 l/min
54	=	50 l/min
15	=	100 l/min
25	=	200 l/min
45	=	400 l/min
55	=	500 l/min
16	=	1,000 l/min
26	=	2,000 l/min
36	=	3,000 l/min
46	=	4,000 l/min
56	=	5,000 l/min
99	=	other gases/ other flow rates

**Display**

0 = without display  
D = with display

**Standard sensor****Communication**

DR = RS 232  
DF = Flow-Bus  
DP = Profibus-DP®  
DN = DeviceNet™  
DM = Modbus-RTU

- » For mass flow controllers only:
- Check if the differential pressure over the valve ( $\Delta P$ ) is within the allowed limits.
  - Check if the calculated kv-value is within the specification.

**Electrical properties**

Supply voltage	+15...24 Vdc $\pm$ 10 %	
Current peak values	Meter	approx. 75 mA at 0 % flow approx. 125 mA at 100 % flow
	Controller	add 250 mA add 30 mA for display, if applicable add 50 mA for field bus, if applicable
Output signal	0...10 Vdc / 0...5 Vdc active or 0...20 mA / 4...20 mA active	
Connector	8-pol round DIN (male) for analogue and RS 232 additional connectors for interfaces: » 5-pol M12 (male) for Flow-Bus DeviceNet™ Modbus-RTU » 5-pol M12 (female) for Profibus-DP®	

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